

NTP Tap Drill Chart

Drill Bit Size Category	Drill Bit Size	Decimal Inch Size	Metric mm Size	NPT Size	Standard	Threads Per Inch
Letter	Q	0.3320	8.43	1/8 NPT	Pipe Taper	27
Inch	7/16	0.4375	11.11	1/4 NPT	Pipe Taper	18
Inch	9/16	0.5625	14.29	3/8-NPT	Pipe Taper	18
Inch	45/64	0.7031	17.86	1/2 NPT	Pipe Taper	14
Inch	29/32	0.9062	23.02	3/4 NPT	Pipe Taper	14
Inch	1-5/32	1.1562	29.37	1 NPT	Pipe Taper	11-1/2