Product
DATA BULLETIN

VERSAKUT 7224

Chlorinated Synthetic Coolant

INCREASING PROFITABILITY THROUGH SOLUTIONS-DRIVEN CHEMICAL TECHNOLOGY

Description:

Versakut 7224 is a chlorinated synthetic coolant formulated to cool and lubricate during grinding, tapping, threading and stamping operations. Versakut 7224 is paraffin free and provides excellent rust protection at recommended dilutions. Versakut 7224's longevity and built in biocide make it an excellent choice for recirculating systems.

Properties:

Appearance	yellow liquid
pH of Concentrate	9.8 +/- .5
Odor	mild
Foaming	very low
Specific Gravity	1.03 - 1.05
Flash Point	none

Applications:

Versakut 7224 is specially formulated for virtually all machining operations on ferrous and non-ferrous metals. These applications include tapping, broaching, turning, milling, drilling, sawing and grinding.

Recommended concentrations (by volume with water):

Stamping	4-6%
Threading & Tapping	10-12%
Coolant	6-12%

See SDS for complete safety recommendations.
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All sales are exclusively subject to and conditioned upon the terms and conditions of sale posted at www.janed.net and any other additional or different terms are objected to and rejected unless an authorized representative of JEI expressly agrees to them in a signed writing.

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